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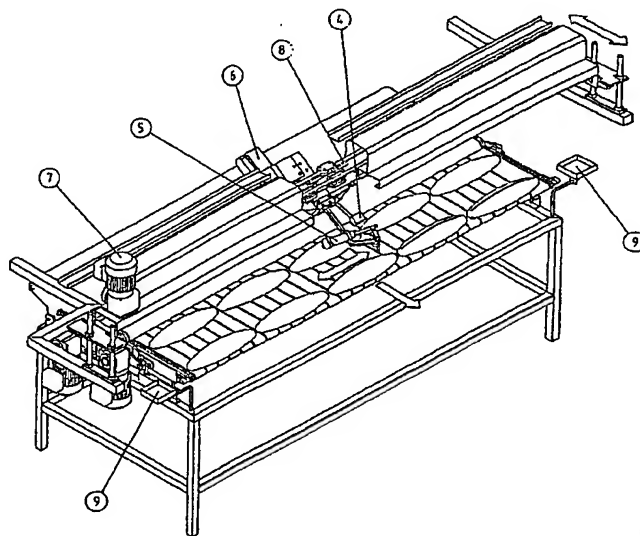
(43) International Publication Date
19 May 2005 (19.05.2005)

PCT

(10) International Publication Number
WO 2005/044011 A1

- (51) International Patent Classification⁷: **A21C 11/12** [TR/TR]; Mehmetcik Cad. Aysecik Sokak, Yolcu Apt. N°:15/10, Sisli 34394 Istanbul (TR).
- (21) International Application Number: **PCT/TR2003/000084** (74) Agent: **OYTAC, Kutlu**; Abdulhak Hamit Cad. N°15, Elmas Apt. Kat 5, Da.20 Taksim 34437 Istanbul (TR).
- (22) International Filing Date: **6 November 2003 (06.11.2003)** (81) Designated States (*national*): CN, PL, RU, US.
- (25) Filing Language: **English** (84) Designated States (*regional*): European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR).
- (26) Publication Language: **English** Declaration under Rule 4.17:
— of inventorship (Rule 4.17(iv)) for US only
- (71) Applicant (*for all designated States except US*): **SARMASIK MAKINE SANAYI VE TICARET A.S.** Published:
[TR/TR]; Eski Oto Sanayi Sitesi, Menderes Cad. N°:7, 4. — with international search report
Levent 34396 Istanbul (TR).
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- For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: **UNIT CUTTING DOUGH SURFACE IN EQUAL DEPTH**



(57) Abstract: The movement of the cutting knife (1) in the unit used for bread production in bread manufacture industry is controlled in three axes. After, the product has been carried to the cutting line along the third axis, the cutting knife group is moved by means of the trigger belt (8) triggered with a reducer (7) in the product cutting direction along the second axis. During this movement, the product surface profile reference information is identified with a laser sensor (4), the height of the cutting knife is moved with the encoder and servo motor (6) along the first axis in accordance with the aforementioned reference information. As a result, the product surface is cut with the cutting knife at a desired depth (B) in consideration with the profile and height of the product.



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